



	Product	Mixing Ratio Spray (Reduction)	Base #	Converter #	Accelerator #	Reducer #	Surface Preparation			# of Coats	Practical Coverage Per Gallon	Drying Time at 25°C (77°F)	Minimum Recoat Time * at 25°C (77°F)		Maximum Recoat Time at 25°C (77°F)
							Aluminum & Steel	Fiberglass	Gelcoat				With Itself	Other Product	
<b>ALEXSEAL® Protective Primers &amp; Surfacers</b>															
	<b>Protective Primer 161</b>	6:1:1/2 (7%) e.g. 12oz/2oz/1oz	P1610	C1617	×	R4042	● 36-60	○ 36-60	□ 80-150	1-2 Coats	100 sq. ft./9.2 m² @ 3-5 mils/75-125 microns	TD 20 hrs FC 24 days	2 hrs	16 hrs	6 months
	<b>Finish Primer 442</b>	1:1:1/2 (6-25%) e.g. 2oz/2oz/1oz	P4420 (W) P4423 (G)	C4427	A4429	R4042 R5015	×	□ 100-150	□ 100-150	2-3 Coats	120 sq. ft./11.2 m² @ 3-4 mils/75-100 microns	TD 18 hrs FC 7 days	1 hr	12 hrs	24 hrs
	<b>Super Build 302</b>	1:1:1/2 (25%) e.g. 2oz/2oz/1oz	P3002	C3052	A4030	R3040	×	○ 36-60	□ 80-150	2-3 Coats	50 sq. ft./4.6 m² @ 20 mils/500 microns	TD 18 hrs FC 14 days	1 hr	12 hrs	24 hrs
<b>ALEXSEAL® Fairing Compounds</b>															
	<b>Fairing Compound 202</b>	1:1 e.g. 1oz/1oz	P2094 P2083	C2075 C2017	×	×	□ 60-80	□ 60-80	□ 60-80	as needed	6.4 sq. ft./6 m² @ 0.25 inch/6 mm	DS 18 hrs FC 6 days	×	□ 18 hrs	×
	<b>Fairing Compound 212</b>	1:1 e.g. 1oz/1oz	P2121 P2123	C2127 C2128	×	×	□ 60-80	□ 60-80	□ 60-80	as needed	6.4 sq. ft./6 m² @ 0.25 inch/6 mm	DS 18 hrs FC 6 days	×	□ 18 hrs	×
	<b>Fairing Compound 242</b>	1:1 e.g. 1oz/1oz	P2420	C2427 C2425	×	×	□ 60-80	□ 60-80	□ 60-80	as needed	6.4 sq. ft./6 m² @ 0.25 inch/6 mm	DS 18 hrs FC 6 days	×	□ 18 hrs	×
<b>ALEXSEAL® High Build Primers &amp; Surfacers</b>															
	<b>Super Build 302</b>	1:1:1/2 (25%) e.g. 2oz/2oz/1oz	P3002	C3052	A4030	R3040	□ 60-150	□ 60-150	□ 60-150	2-3 Coats	50 sq. ft./4.6 m² @ 20 mils/500 microns	TD 18 hrs FC 14 days	1 hr	12 hrs	24 hrs
	<b>Fine Filler 303</b>	2:1 e.g. 2oz/1oz	P3033	C3034	×	×	□ 80-150	○ 36-60	□ 80-150	as needed	47 sq. ft./3.8 m² @ 2 mils/50 microns	TD 18 hrs FC 5 days	18 hrs	□ 18 hrs	×
<b>ALEXSEAL® Finish Primers</b>															
	<b>Finish Primer 442</b>	1:1:1/2 (6-25%) e.g. 2oz/2oz/1oz	P4420 (W) P4423 (G)	C4427	A4429	R4042 R5015	□ 100-150	□ 100-150	□ 100-150	2-3 Coats	120 sq. ft./11.2 m² @ 3-4 mils/75-100 microns	TD 18 hrs FC 7 days	1 hr	12 hrs	24 hrs
	<b>Fast Spot Primer 414</b>	1:1:1/2 (0-25%) e.g. 2oz/2oz/1oz	P4143 (G) P4145 (S)	C4147	×	R4042	□ 220-400	□ 220-400	□ 220-400	1-2 Coats	737 sq. ft./68 m² @ 0.5-1mils/13-25 microns	TD 18 hrs FC 7 days	15 min	2 hrs	12 hrs
<b>ALEXSEAL® Premium Topcoats</b>															
	<b>Premium Topcoat 501</b>	Spray: 1:1:3/4 (35%) e.g. 4oz/4oz/3oz	T Series	C5051	A5035	R5070 - F R5050 - M R5030 - S	□ 320-400	□ 320-400	□ 320-400	2-3 Coats	146 sq. ft./13.6 m² @ 2-4 mils/50-100 microns	DF 45 min TD 18 hrs FC 14 days	45 mins	18 hrs	With itself 16 hrs with another product sanding needed
		Brush: 2:1:1/2 up to 1 (33%) e.g. 4oz/2oz/1oz		C5012		R5015 - B									
	<b>Metallic Base Coat</b> Requires Clear Topcoat 501	Spray: 5:1:3 (50%) e.g. 10oz/2oz/6oz	M Series	C5051	×	R5050 - M	□ 320-400	□ 320-400	□ 320-400	2-3 Cross Coats	Superstructure (multiple shoots): 100 sq. ft./9.2 m² Hull (one shoot): 180 sq. ft./16.72 m² @ 1-2 mils/25-50 microns	×	30 mins	2 hrs	16 hrs
<b>High Solid Base Coat</b>	Spray: 3:1:1 (25%) e.g. 18oz/6oz/6oz	H Series	C5047	×	R5541-M R5521-S	□ 320-400	□ 320-400	□ 320-400	1-2 Coats	224 sq. ft./21 m² @ 2 mils/50 microns	×	30 mins	2 hrs	5 days	

Key: SF: Super Fast F: Fast M: Medium S: Slow B: Brush □ Must Sand □ Sand as Needed ● Must Grind/Blast ○ Grind/Blast as Needed × Not Applicable DF: Dust Free DS: Dry to Sand TD: Tape Dry FC: Fully Cured