



Product	Mixing Ratio Spray (Reduction)	Base #	Converter #	Accelerator #	Reducer #	Surface Preparation			Practical Coverage	Drying Time at 25°C (77°F)	Minimum Recoat Time * at 25°C (77°F)		Maximum Recoat Time at 25°C (77°F)
						Aluminum & Steel	Fiber Glass	Gel Coat			With Itself	Other Product	

* Refer to Product's Technical Data Sheet for More Information

ALEXSEAL® Protective Primers & Surfers

	Protective Primer 161	6:1:1/2 (7%) e.g. 12oz/2oz/1oz	P1610 (W) P1613 (G)	C1617	×	R4042	☉ 36-60	☉ 36-60	☐ 80-150	120 sq. ft./3 m ² @ 3-5 mils/ 75-125 microns	TD 20 hrs FC 24 days	2 hrs	16 hrs	6 months	
	CF Metal Primer 156	2:1:1 (33%) e.g. 2oz/1oz/1oz	P1566	C1567	×	R4042	☐ 100-150	×	×	300 sq. ft./7.3 m ² @ 1 mil/ 25 microns	TD 18 hrs FC 7 days	1 hr	3 hr	24 hrs	
	Finish Primer 442	1:1:1/2 (6-25%) e.g. 2oz/2oz/1oz	P4420 (W) P4423 (G)	C4427	A4429		R4042	×	☐ 100-150	☐ 100-150	100 sq. ft./2.4 m ² @ 3-4 mils/ 75-100 microns	TD 18 hrs FC 7 days	1 hr	12 hrs	24 hrs
	Super Build 302	1:1:1/2 (25%) e.g. 2oz/2oz/1oz	P3002	C3052	A3040		R3040	×	☉ 36-60	☐ 80-150	50 sq. ft./1.2 m ² @ 20 mils/ 500 microns	TD 18 hrs FC 14 days	1 hr	12 hrs	24 hrs

ALEXSEAL® Fairing Compound

	Fairing Compound 202	1:1 e.g. 1oz/1oz	P2094 P2083	C2075 C2017	×	×	☐ 60-80	☐ 60-80	☐ 60-80	6.4 sq. ft./0.5 m ² @ 0.25 inch/ 252 mils	DS 18 hrs FC 6 days	×	☐ 18 hrs	×
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ALEXSEAL® High Build Primers & Surfers

	Super Build 302	1:1:1/2 (25%) e.g. 2oz/2oz/1oz	P3002	C3052	A3040		R3040	☐ 60-150	☐ 60-150	☐ 60-150	50 sq. ft./1.2 m ² @ 20 mils/ 500 microns	TD 18 hrs FC 14 days	1 hr	12 hrs	24 hrs
	Spray Fair 328	1:1: (10-25%) e.g. 1oz/1oz	P3280	C3287	×		R3040	☐ 60-120	☐ 60-80	☐ 60-80	22 sq. ft./ m ² @ 36 mils/ 900 microns	TD 1 day FC 5 days	1 hr	12 hrs	24 hrs

ALEXSEAL® Finish Primer

	Finish Primer 442	1:1:1/2 (6-25%) e.g. 2oz/2oz/1oz	P4420 (W) P4423 (G)	C4427	A4429		R4042	☐ 100-150	☐ 100-150	☐ 100-150	100 sq. ft./2.4 m ² @ 3-4 mils/ 75-100 microns	TD 18 hrs FC 7 days	1 hr	12 hrs	24 hrs
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ALEXSEAL® Premium Topcoat

	Premium Topcoat 501	Spray: 1:1:3/4 (35%) e.g. 4oz/4oz/3oz	T Series	C5051	A5035	R5090 - SF R5070 - F R5050 - M R5030 - S	☐ 320-400	☐ 320-400	☐ 320-400	146 sq. ft./3 m ² @ 2-4 mils/ 50-100 microns	DF 45 min TD 18 hrs FC 14 days	45 mins	18 hrs	with itself 16 hrs with another product sanding needed
		Brush: 2:1:1/2 (17%) e.g. 4oz/2oz/1oz		C5012 - B		R5015 - B								

Key: SF: Super Fast F: Fast M: Medium S: Slow B: Brush ☐ Must Sand ☐ Sand as Needed ☉ Must Grind/Blast ☉ Grind/Blast as Needed × Not Applicable DF: Dust Free DS: Dry to Sand TD: Tape Dry FC: Fully Cured